

# **Next generation of data-oriented test benches**

Testing Solutions at EUtech Scientific Engineering GmbH

- Data acquisition
- Data management
- Data engineering & analysis







# **Company Profile**





Founded in 1999 (1995)

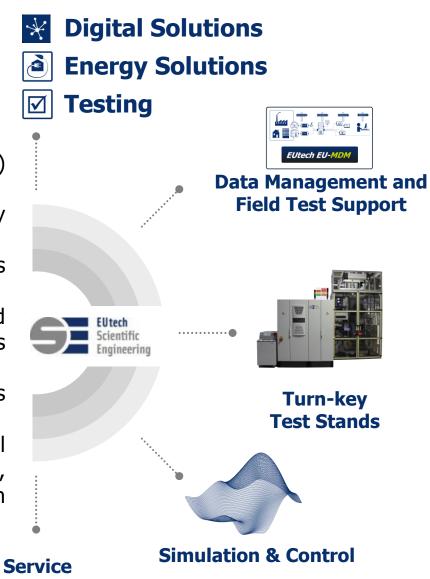
Located in Aachen, Germany

1000+ executed engineering projects

International teams of highly qualified engineers and software developers

Global customer base from various industries

Worldwide activities supported by regional engineering partners in Australia, USA, China, India, Europe, Brazil, Korea and Japan





#### Some of our clients

















































**Panasonic** 





**SAME DEUTZ-FAHR** 





















WASHINGTON STATE UNIVERSITY

World Class. Face to Face.











**Lipunkt** 





















# **Data-oriented testing**

# **Motivation – Data-oriented testing solutions**



# New value propositions with digital solutions

# **Data Engineering**

# **Test stand**

Reference Performance monitoring State-of-Health

**Digital Twin**Modeling



**Testing as a Service** 

### **DUT**

Data acquisition and management Benchmarking

# **Motivation – Data-oriented testing solutions**



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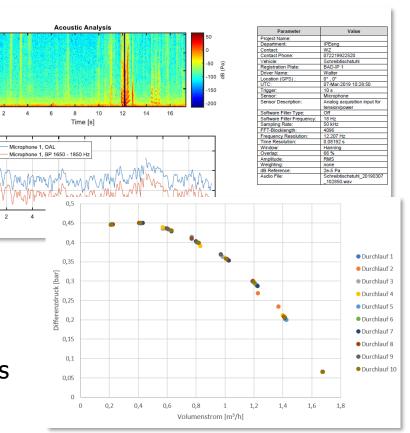
### **Data acquisition and management – DUT test / Reporting**

### Data management

- Extensive information about DUT performance under test conditions
- Centralized and secured storage of large amount of data

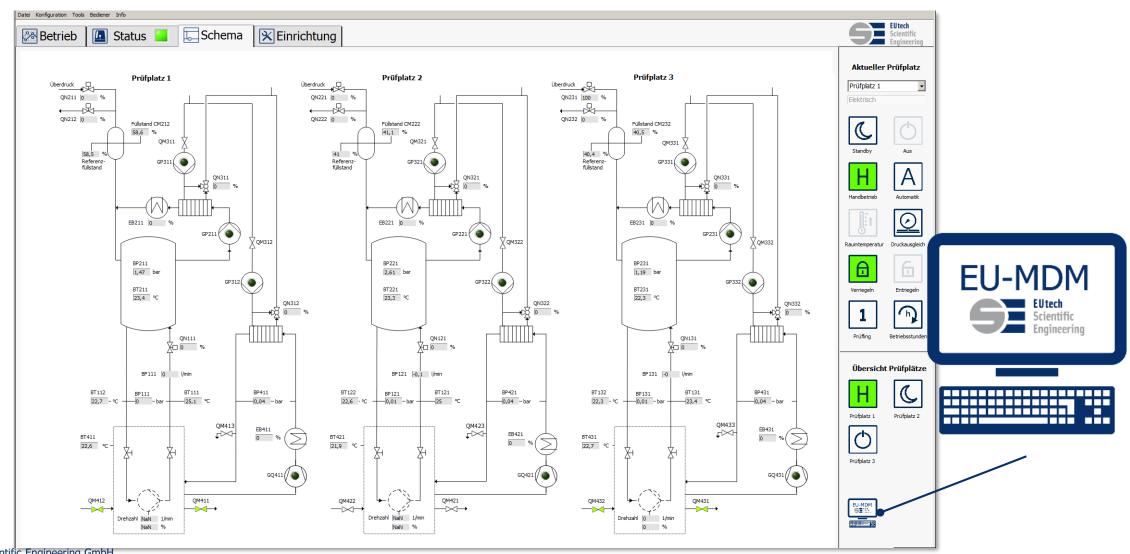
#### Value added

- Pre-processing (Standard naming, plausibility tests, virtual signals)
- Integration of meta-data (firmware, product and test run information)
- Search and filter measurement, flexible and user defined
- Automated processing and reporting as well as flexible manual operations





## **EU-MDM** integrated part of test bench automation

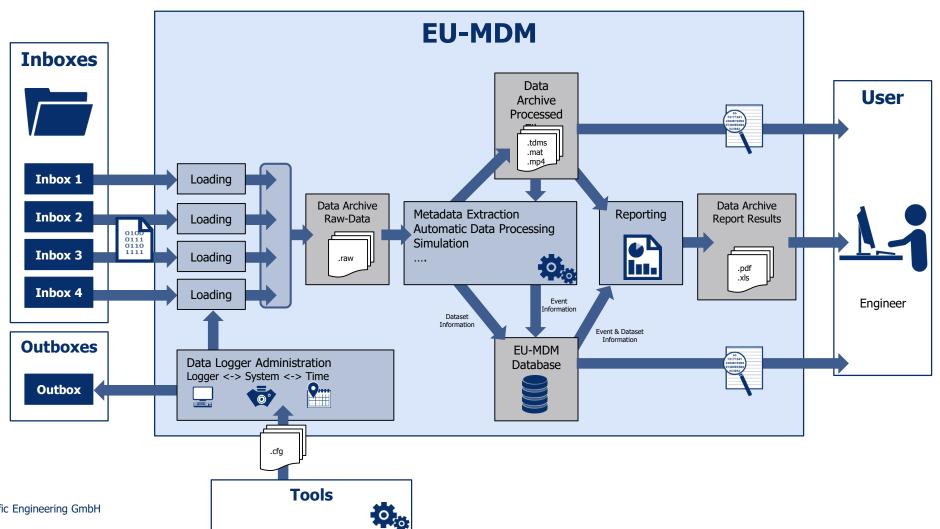


# **EU-MDM Data managment platform**



# **Basic set-up and data flow**

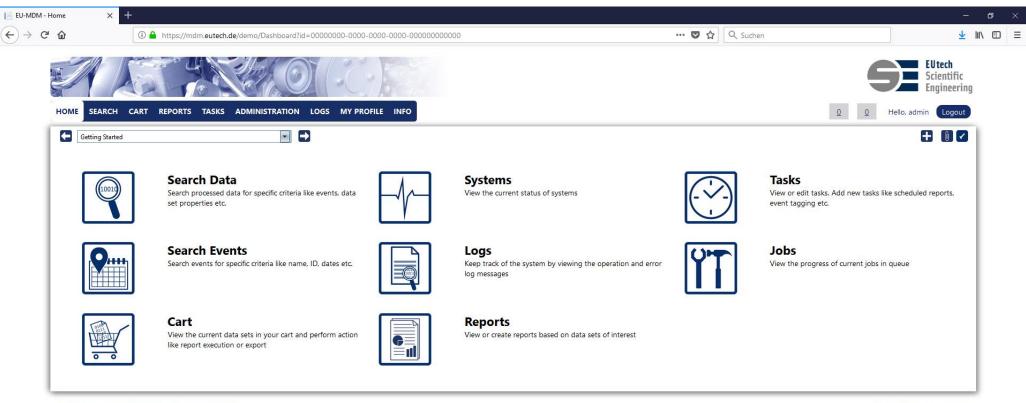
Integral solution of our test benches





#### **EU-MDM** web-based frontend

- Web-based data handling and processing
- Worldwide accessibity and usage
- Easy search and processing



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Duration of server-side processing: 31 miliseconds Duration of client-side processing: 966 miliseconds



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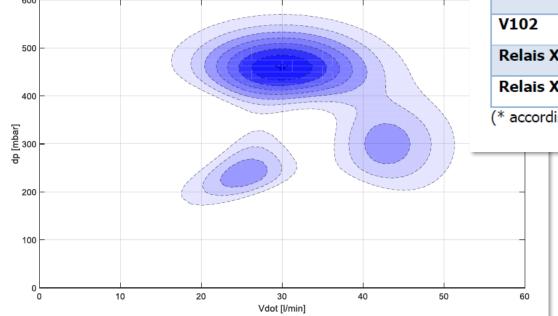
Data acquisition and management Benchmarking



# **Performance Monitoring of test bench**

- Compact onboard diagnostic module
- State-of-health and key-performance parameters (KPI)
- Predictive maintenance
- Custom-tailored serice packages

#### 3.1 HYDRAULIC LOAD



#### 3.3 COMPONENT LIFECYCLE MONITORING

Switching Cycles (Valves & Relais)

Switching Component	Number of Cycles	MTBF	% of MTBF	Estimated Remaining Useful Life *	
V101	546	5000	<mark>0,1 %</mark>	2 years	
V102	67829	50.000	135 %	0	
Relais X01	0,9 * 106	1 * 10 <sup>6</sup>	<mark>90 %</mark>	2 months	
Relais X02	1,1 * 106	1 * 10 <sup>6</sup>	110 %	0	

(\* according to current usage profile within the last 3 months)



# **Performance Monitoring of test field**

Comparison of test bench field performance

Usage

#DUT

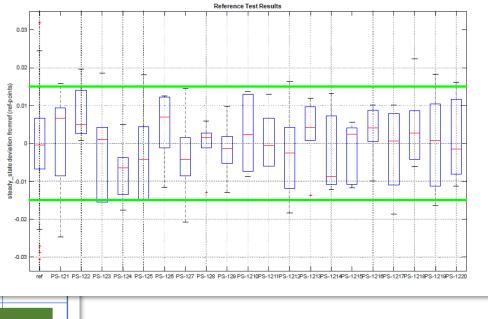
Status

Referencing and Re-calibration

Time Range	2019-01-01 – 2019-03-31		
Reference Point	0012		
Number of measurements	14587		
Number of invalid measurements (NaN)	1		
Measurements outside limits	15		
Percent outside limits	0,0205%		

			PRJ-172-C		PRJ-232-B		PRJ-232-B
			April 15	April 16	April 17	April 18	April 19
PS-39/WK	84	2					
PS-38/XZ	100	1					
PS-37/XZ	100	1					rei F3-1
PS-36/XZ	100	1					-0.03 ref PS-1
PS-15-AK	54	33					+
PS-14/AK	0	0					-0.02
PS-13/AK	52	42					teady_0.01
PS-2/HIL	95	1					ite deviati
PS-2/HIL	63	1					steady_state deviation fromref (ref-points)
PS-3/CAL	0	0					(ref-point
PS-2/CAL	76	1					0.02
PS-17/VZ	75	1					1
PS-16/VZ	72	2					0.03
PS-XI/VZ	80	2					

Schedule





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**Testing as a Service** 

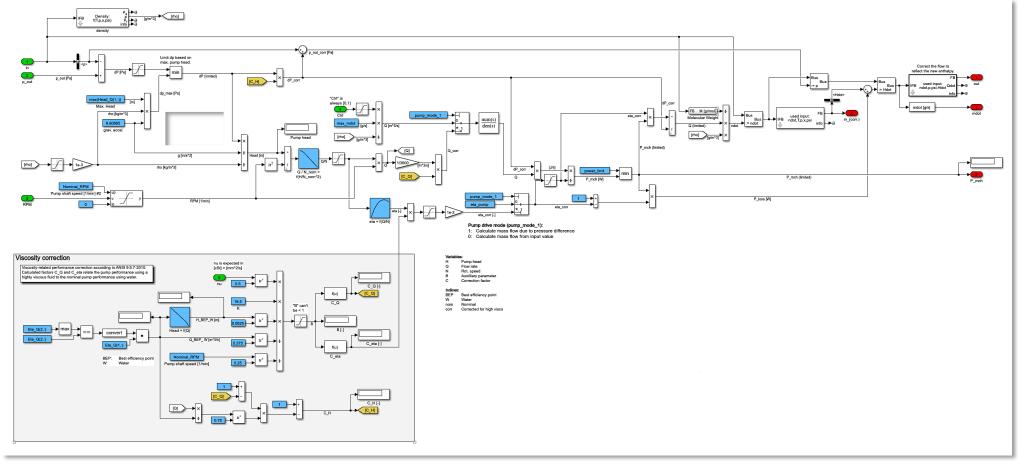
DUT

Data acquisition and management Benchmarking



# **Digital twin – Device under Test (DUT)**

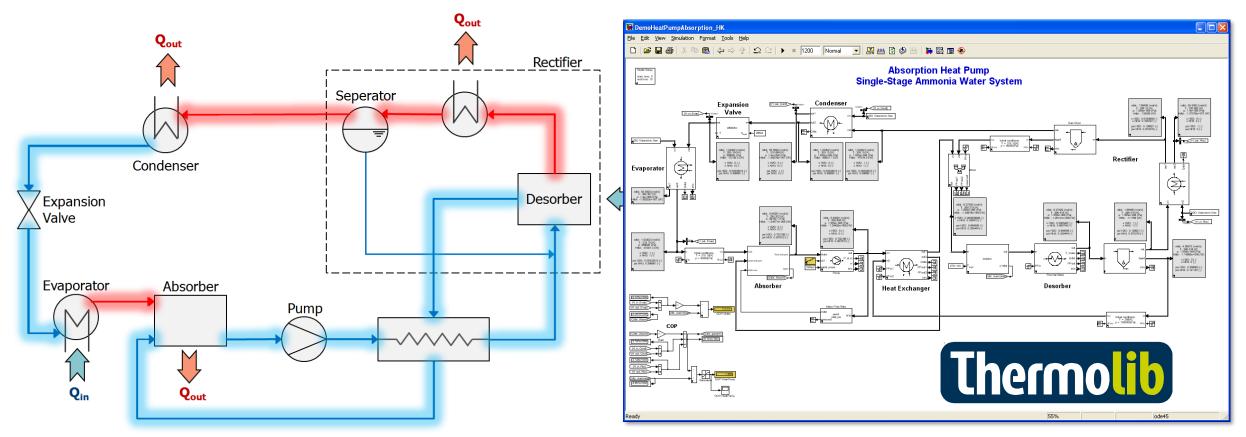
- Direct generation of realtime DUT model
- Cost efficient virtual test of DUT (Characteristics, change of working fluid etc.)
- Shorten development time and time-to-market





# **Digital twin – Test bench model**

- Shortens development time (Test bench manufacturer)
- Identification of test bench degradation (Service/Maintenance team)
- Virtual test with real life data from field (Product developer)





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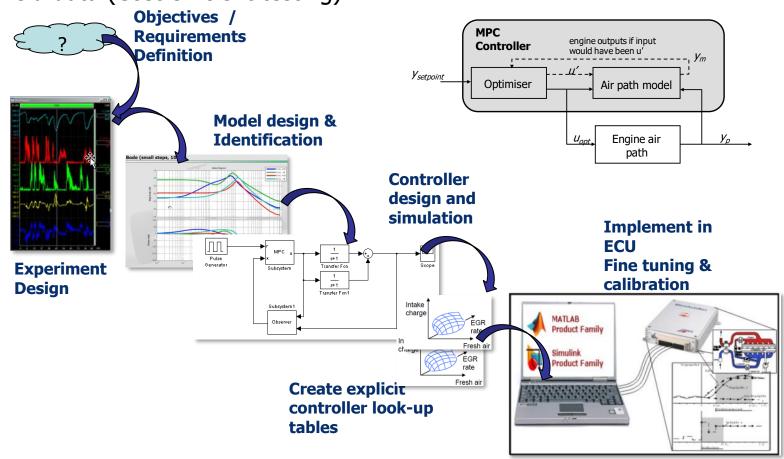
**Testing as a Service** 

DUT

Data acquisition and management Benchmarking



- Integration of DUT in plant model
- Measure once simulate forever
- Extensive verification process using field data (Cost efficient testing)





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**Testing as a Service** 

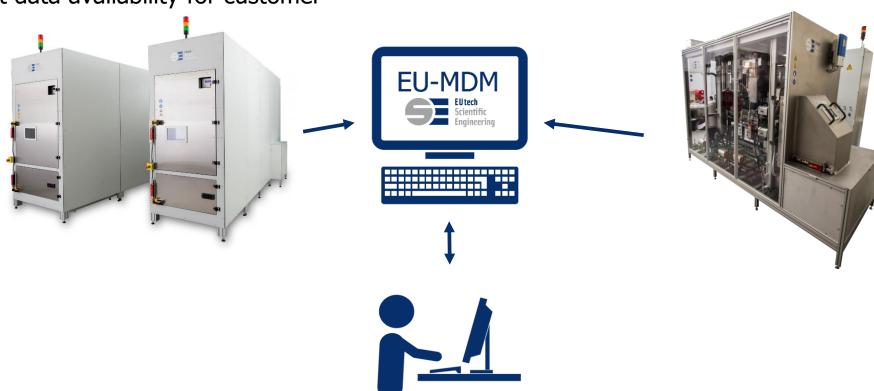
DUT

Data acquisition and management Benchmarking



# **Testing as Service**

- Outsourced characterisation and evaluation (worldwide distributed resources)
- Pay bay use
- Quick capacity increase
- Centralized and easy accessible data for users (inhouse and external)
- Transparent data availability for customer





## **Summary**

- Digital data-oriented testing solutions offer new value proposition
- Taking it to a new level -> Save time, save costs of development and verification process
- Use data in variuos ways to extract maximum information for all participants from design to service throughout the lifetime of the product
- Discuss your application with us... IPETRONIK Booth



# Thank you! www.eutech-scientific.de